

TIPS FOR APPLYING 946 PREMIUM CONTACT ADHESIVE

Tread Nose Application

INTRODUCTION

This is a reference guide to aid a qualified, professional flooring mechanic in the proper application of Tarkett 946 Premium Contact Adhesive. This is not intended to replace our installation instructions or train a flooring installer on the process of adhesive application. Please visit Johnsonite.com for detailed installation instructions or contact your local Tarkett distributor to schedule a training seminar.

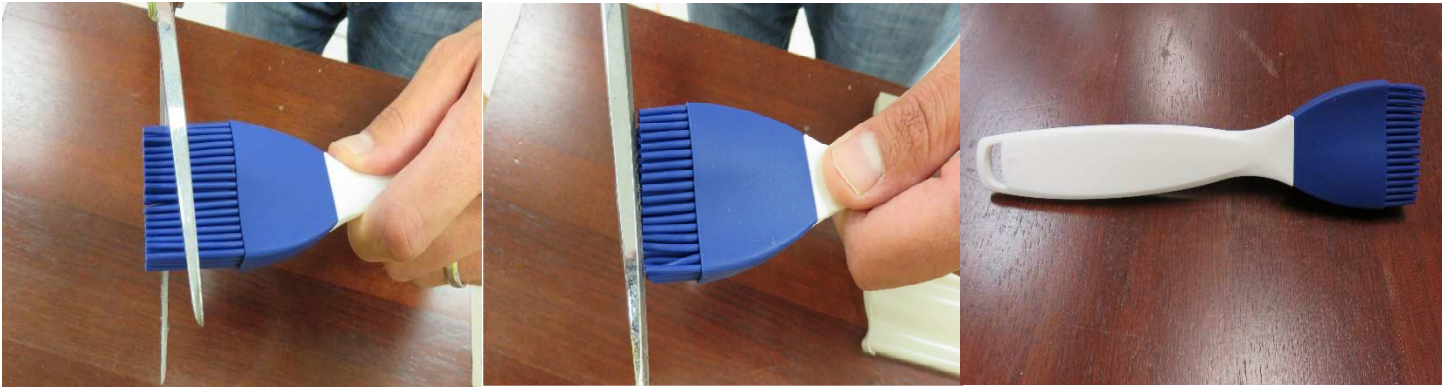


First, cut and fit the stair tread per our installation instructions. Prior to applying adhesive, wipe the back of the tread and nosing with denatured alcohol to remove any contaminants which may interfere with the adhesive bond. (Follow manufacturer's precautions when using denatured alcohol.)

Stir the Johnsonite 946 Premium Contact Adhesive to soften the consistency. This can be accomplished using a drill and mixing paddle, margin trowel, or paint stick. This step will ease the application of the adhesive. Never add water to the adhesive!!



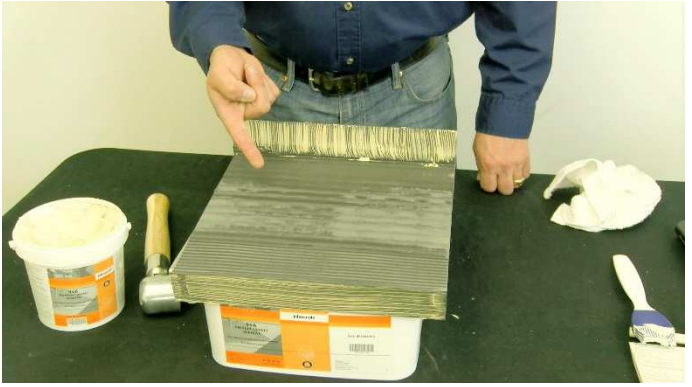
Although a standard foam brush, chip brush, or paint roller can be used to apply the 946 adhesive, thickness can be better gauged by utilizing a basting brush. These can be obtained from your local grocery or discount store.



A slight modification of the bristles will make them more ridged. Cutting them to between $\frac{3}{4}$ and 1 inch will make it easier to leave behind an acceptable amount of adhesive.



Using the slightly modified basting brush, apply the 946 adhesive to the back of the tread nose and to the face of the step riser. Applying the adhesive in opposite directions, will assist with the adhesive bond. 100% coverage on both the tread nose and step riser must be achieved.



Give the adhesive a light touch. When there is no transfer to the fingers, the adhesive is ready. You have two hours of working time, once the adhesive reaches the dry to the touch state.



After applying Johnsonite 930 Caulking compound and the specified Johnsonite Stair Tread adhesive install the stair tread onto the stair and roll the nosing with a 2" steel hand roller.



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FLOORING EXPERIENCE



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